Chef-Recommended Temps**

Beef, Veal & Lamb Roasts, Steaks & Chops	Rare* 120-130°F 49-54°C	Med. Rare* 130-135°F 54-57°C	Medium * 135-145°F 57-63°C	Med. Well* 145-155°F 63-68°C	Well Done* 155°F-up 68°C-up
Pork Roasts, Steaks & Chops				USDA-Done* 145°F 63°C	Well Done* 150°F-up 66°C-up
BBQ Brisket, Ribs, & Pork Butt					Done 190-205°F

- These temperatures are ideal peak temperatures. Meats should be removed from heat several degrees lower and allowed to rise during resting.
- ** Chef-recommended temperatures are consistent with many expert sources for taste and safety. USDA-recommended temperatures are 5 to 10°F (2 to 5°C) higher.

Minimum Done Temps for Food Safety

Ground Meat: Beef, Veal, & Sausage*	160°F 71°C	Chicken, Turkey & Duck (whole or pieces)*	165°F 74°C			
Ham (raw)	160°F 71°C	Poultry Dark Meat**	175°F 79°C			
Ham (pre-cooked)	140°F 60°C	Stuffing (in the bird)	165°F 74°C			
Egg dishes	160°F 71°C	Tuna, Swordfish & Marlin**	125°F <i>52°C</i>			
Casseroles & Leftovers	165°F 74°C	Other Fish**	140°F 60°C			
Water Temps (at sea level)						
Poach Low Simmer	160-180°F	Simmer	185°F 85°C			
	71-82°C	Slow Boil	205°F 96°C			
	180°F 82°C	Rolling Boil	212°F 100°C			

Other Food Temps

Bread: Rich Dough	190-200°F <i>88-93°C</i>	Butter: Chilled	35°F 2°C
Bread: Lean Dough	200-210°F 93-99° <i>C</i>	Butter: Softened	60-67°F <i>16-19°C</i>
Water temp to add active dry yeast	105-115°F 41-46°C	Butter: Melted & Cooled	85-90°F 29-32° <i>C</i>

Candy or Sugar Syrup Temps (at sea level)

Thread	230-234°F (110-112°C)	Syrup
Soft Ball	234-240°F (112-116°C)	Fondant, Fudge & Pralines
Firm Ball	244-248°F (118-120°C)	Caramels
Hard Ball	250-266°F (121-130°C)	Divinity & Nougat
Soft Crack	270-290°F (132-143°C)	Taffy
Hard Crack	300-310°F (149-154°C)	Brittles, Lollipops & Hardtack
Caramel	320-350°F (160-177°C)	Flan & Caramel Cages

ThermoWorks, Inc. Utah, U.S.A. Ph: 801-756-7705 Fax: 801-756-8948 www.thermoworks.com



For service or warranty: 1-801-756-7705 1-800-393-6434 techsupport@thermoworks.com

Square DOT Operating Instructions

What's Included:

Square DOT, Batteries, Pro-Series® High Temp Straight Penetration Probe, Pro-Series® High Temp Air Probe & Grate Clip, and this instruction card.

Tips for Use:

88-96°C

- Your Square DOT should not be affixed directly to a smoker or grill's lid or left in the smoker or oven. The high heat will melt the plastic housing.
- Insert the probe so that the tip rests at the thickest part of the meat or food.
 Avoid gristle or bone.
- Set your desired alarm temperature. Chef-recommended doneness temperatures are on the reverse of this card. If cooking meat, set the alarm somewhat lower to allow for carryover heat during resting.
- The cable may be closed in an oven door or under a BBQ hood with the precautions below.

Cautions for Pro-Series Probes

- Use hot pads or gloves when removing the probe from meat. It will be hot!
- · Do not pull on the cable. Use the molded mini-handle.
- The cable will withstand 700°F (370°C) and the transition/handle 644°F (340°C) for short periods.
- Probe tip itself is rated to 572°F (300°C). Do NOT expose probe tip to flames or coals.
- coals.
 Construction is moisture-resistant but we do not recommend full immersion of the cable
- Clean probe by wiping with damp cloth and kitchen cleaner.
- Keep the probe cable away from oven elements, flames, coals, grill or oven racks—all of which can reach temperatures far higher than 700°F (even if an oven is set lower). The probe cable can be damaged at higher temperatures. The inner insulation will melt and the probe will short (displaying "NO PROBE" on the alarm display).
- When using in outdoor BBQ grills or smokers, avoid pinching the cable between hot surfaces such as a cast metal grill hood without some insulating protection. Use an access hole if available.
- Avoid repeated kinking or twisting of the probe cable which can break wires.
- With care, the probe should last a long time. Eventually, you may need
 to replace it. If the probe becomes damaged, the base unit will flash "NO
 PROBE" below the temperature display. Affordable replacements are
 available. Use only ThermoWorks Pro-Series Probes.

Go to www.thermoworks.com/squaredot for additional product information and more tips for use.

CABLE SHOULD AVOID:





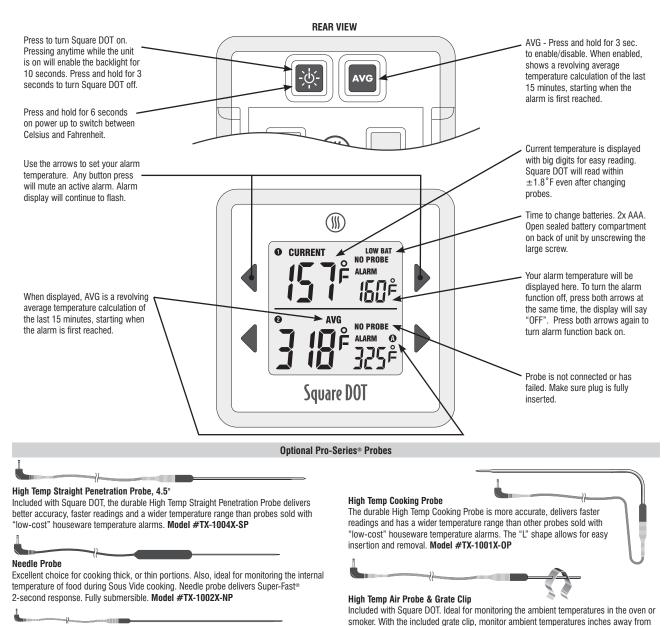








Damage from the above voids probe warranty.



High Temp 12" Probe

Durable, fast and accurate, Model #TX-1005X-12

Great for larger cuts of meat, or deep insertion into soup urns, or hot holding tanks.

Pro-Series Probes available at www.thermoworks.com/squaredot

where your food is actually cooking. Model #TX-1003X-AP