OPERATION MANUAL

PEN TYPE

PH METER

Model: 8680
  8681
  8682
Congratulations on your purchase of this pen type pH meter. Please read the manual completely before using the meter. Filing and keeping this manual for future reference. Recommend to soak the electrode for at least 30 min. before using, especially if the electrode dries out.

Features:
- **IP67 Waterproof** housing.
- **Dual display** pH with ATC (8681/8682).
- **Data hold** to capture readings.
- **Pen size**, easy to fit in pocket.
- **Low battery** indicator.
- **Disable power off**.
- **C/F** unit switchable (8681/8682).
- No tools needed for calibration.
- Easy to replace with 4pcs **LR44 BAT**.
- Calibration up to 3 **points**.
- **One touch** only for auto-calibration.

**INSTALL BATTERY**

Before power on, be sure to install the batteries.

1. Loose the battery cover two screws. (DON'T discard the small washer!)
2. Insert 4pcs LR44 batteries and make sure polarity is correct.
MATERIAL SUPPLIED

This package contains:
✓ The meter x 1
✓ LR44 button battery x 4
✓ Operation manual
✓ Color box

CONTROLS AND INDICATORS

LCD display

Model: 8680

- CAL=Calibration mode
- HOLD=Hold current value

Model: 8681

- The 1st display shows the measured pH reading.
- The 2nd display shows the reading of temp.
- CAL=Calibration mode
- ATC=Auto Temp. Compensation

Keypad for 8680

Keypad for 8681/8682
OPERATION

1. Remove the outer cover & inner caps from the bottom of meter to expose the electrode out. It is normal if you find white crystals are present on the cap or electrode assembly.

WARNING: Please always make the sponge wet to keep the electrode is in a good storage condition.

2. Dip the electrode into the test solution. Press "PWR" and stir it to get a stable reading.

3. A small dot " • " is flashing while the meter is in measuring mode. In 8681/8682, the screen not only shows pH value but also displays temperature. The temp. unit could be °C or °F.

8.8

(8680)
4. Press "HLD" button to freeze current reading. In 8680, the text "HOLD" will appear on the LCD and the small dot will not flash. In 8681/8682, the small dot will not flash. Press "HLD" again to release the hold mode.

5. Turn off the meter by pressing "PWR" button.

6. Cover with the cap to store the pH pen under the temperature 0~50°C.

7. To do 3 points calibration before measurement, see page 5.

AUTO POWER OFF
(SLEEP FUNCTION)

This meter will shut off automatically in approx. 20 mins after stopping pressing any key. For operating over longer periods of time, you can disable the sleep mode. Before power on, pressing "PWR" and "HLD" keys simultaneously until a "n" appeared on the screen. "n" appear for 1 second and then release keys to return to normal mode.

Note: The disable sleep mode will be invalid after every power off.
AUTOMATIC TEMPERATURE COMPENSATION (ATC): ONLY FOR 8681/8682

8681 and 8682 are capable of measuring with Automatic Temperature Compensation. "ATC" shows under "CAL" at the left corner of the screen. To select the temp. unit (°C or °F) preferred, turn off the meter first.

While the meter is off, press "PWR" and "CAL" at the same time until the °C or °F appears on the LCD. Press "HLD" to select the preferred unit and then press "CAL" to save. "SR" will appear on the LCD for one second and then back to normal (Fig.C&D)

![Fig. C](image1) ![Fig. D](image2)

CALIBRATION MODE (CAL)

Calibration is necessary and should be done regularly, recommend everyday if the meter is used often. The unique calibration design of the meter features automatic buffer recognition to avoid errors.

1. Power on the meter
2. Place the electrode into a buffer solution (4,7 or 10), pH7 should be calibrated first and then 4 or 10 pH for better accuracy
3. Press "CAL" (8681/8682) or "CAL" (8680) to enter pH calibration mode. The text "CA" (or CAL, only for 8682) will appear on the LCD for one second (Fig.E) and then text "CAL" and solution pH value (4, 7 or 10) will be displayed on the LCD. (Fig. F&G)
3. If probe or buffer is in error
   If the buffer is incorrectly inserted or the probe is damaged or the probe could not detect buffer in below voltage range, the meter will escape calibration mode automatically 10 seconds after. Text "En" (8680/8681) or "End" (8682) will appear on the LCD in one second and then back to normal status. (Fig H)

   PH 4.00 : 97mV..... 250mV
   PH 7.00 : -60mV..... 60mV
   PH10.00 : -250mV..... -97mV

4. If the probe recognizes the buffer
   If the probe successfully recognizes the buffer, the buffer pH value (4 or 7 or 10) will appear on the display in 2 seconds. (Fig.I)

   If the calibration buffer is not 4,7,10 but another value, such as 4.01, just press "HLD" to change the value. (Fig. J)
5. The adjustable cal. point range for 4.0 pH is from 3.50 to 4.50. For 7.0 pH is from 6.50 to 7.50. For 10.0 pH is from 9.50 to 10.50

6. To save the calibration value
When the electrode reads a stable value and the user stops pressing any keys, the meter will automatically save the value (Fig. K) and then escape the calibration mode. (Fig L&M)

7. Rinse the probe with de-ionized water or a rinse solution (tap water...) after each measurement to last the meter's life.

8. Repeat above steps until the 3 points calibration are finished

REPLACING THE BATTERY

Replace your batteries when:
✓ The readings on the LCD are flashing (for 8681/8682).
✓ The battery symbol appear on the LCD (for 8680)
✓ The meter could not power on.
Even if the battery was recently replaced, check its voltage level if you get no response from your instrument.

To replace the battery:
1. Remove the screws from the battery cover.
2. Replace the old batteries with four new button cells Lr44.
Always rinse the pH electrode and in de-ionized water or rinse solution (tap water......) before next use.

Never touch or rub glass bulb for lasting pH electrode life.

**MAINTENANCE**

Please always keep the pH glass bulb wet by using the cap to protect and store the electrode.

Always rinse the pH electrode and in de-ionized water or rinse solution (tap water......) before next use.

Never touch or rub glass bulb for lasting pH electrode life.

**TROUBLESHOOTING**

**Power on but no display**
Check the batteries are in place and make good contact and correct polarity. Replace a new battery and try again.

**Slow response**
Clean probe by immersing the electrode in tap water for 10-15 minutes, then rinse thoroughly with distilled water or use a general purpose electrode cleaner.

**Out of pH range, too acidic/or too alkaline. (See Fig. L)**

<table>
<thead>
<tr>
<th>SPECIFICATION</th>
<th>8680</th>
<th>8681</th>
<th>8682</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH range</td>
<td>2-12</td>
<td>0-14</td>
<td>0-14</td>
</tr>
</tbody>
</table>
"H." Or "L."
Out of temp. range, too cold/or too hot. (See Fig. M)

Fig. L (8682)  Fig. M (8682)

**OPERATING CONDITIONS**

- Operating Temp.: 0°C~50°C (32~122°F)
- Operating Humidity: 0~80% RH
- Calibration buffer solution suggested
  - Standard USA buffers
  - Standard NIST buffers
  - Standard DIN buffers

**WARRANTY**

The meter is warranted to be free from defects in material and workmanship for a period of one year from the date of purchase. This warranty covers normal operation and does not cover battery, misuse, abuse, alteration, tampering, neglect, improper maintenance, or damage resulting from leaking batteries. Proof of purchase is required for warranty repairs. Warranty is void if the meter has been opened.
### Specification

<table>
<thead>
<tr>
<th>SPECIFICATIONS</th>
<th>8680</th>
<th>8681</th>
<th>8682</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accuracy ±</td>
<td>0.3pH</td>
<td>0.2pH</td>
<td>0.05pH</td>
</tr>
<tr>
<td>Cal Point (4.7.10)</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Auto Power Off</td>
<td>2-12</td>
<td>0-14</td>
<td>0-14</td>
</tr>
<tr>
<td>pH Range</td>
<td>0-14</td>
<td>0-14</td>
<td>0-14</td>
</tr>
<tr>
<td>Temp Accuracy</td>
<td>±0.5°C</td>
<td>±0.1°C</td>
<td>±1°C</td>
</tr>
<tr>
<td>Temp Resolution</td>
<td>0.5°C/F</td>
<td>0.1°C/F</td>
<td>0.1°C/F</td>
</tr>
<tr>
<td>Resolution</td>
<td>0.1pH</td>
<td>0.1pH</td>
<td>0.01pH</td>
</tr>
<tr>
<td>Hold Data</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Unit C/F switchable</td>
<td>2.0</td>
<td>0.0</td>
<td>0.0</td>
</tr>
<tr>
<td>Range (minimum) pH</td>
<td>0-14</td>
<td>0-14</td>
<td>0-14</td>
</tr>
<tr>
<td>Range (maximum) pH</td>
<td>12.0</td>
<td>14.0</td>
<td>14.0</td>
</tr>
<tr>
<td>(ATC)</td>
<td>default at 25°C</td>
<td>default at 25°C</td>
<td>default at 25°C</td>
</tr>
<tr>
<td>Self-Calibration</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Waterproof (IP67)</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Size</td>
<td>150mm(L)x36mm(W)x25mm(T)</td>
<td>150mm(L)x36mm(W)x25mm(T)</td>
<td>150mm(L)x36mm(W)x25mm(T)</td>
</tr>
</tbody>
</table>

### Return Authorization

Authorization must be obtained from the supplier before returning items for any reason. When requiring a RA (Return Authorization), please include data regarding the defective reason, the meters are to be returned along with good packing to prevent any damage in shipment and insured against possible damage or loss.
Accuracy, the Zenith of Measuring / Testing Instruments!

- Hygrometer/Psychrometer
- Thermometer
- Anemometer
- Sound Level Meter
- Air Flow meter
- Infrared Thermometer
- K type Thermometer
- K.J.T. type Thermometer
- K.J.T.R.S.E. type Thermometer
- pH Meter
- Conductivity Meter
- T.D.S. Meter
- D.O. Meter
- Saccharimeter
- Manometer
- Tacho Meter
- Lux / Light Meter
- Moisture Meter
- Data logger
- Temp./RH transmitter
- Wireless Transmitter .......... 

More products available!

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